

Novel Applications of GC-AED for New Element Detection or Element Optimization with Gas Chromatography

Scott J Hein, Ph.D. and Terry L Ramus, Ph.D.

Diablo Analytical, Inc.

1110 Burnett Ave., Ste C

Concord, CA 94520

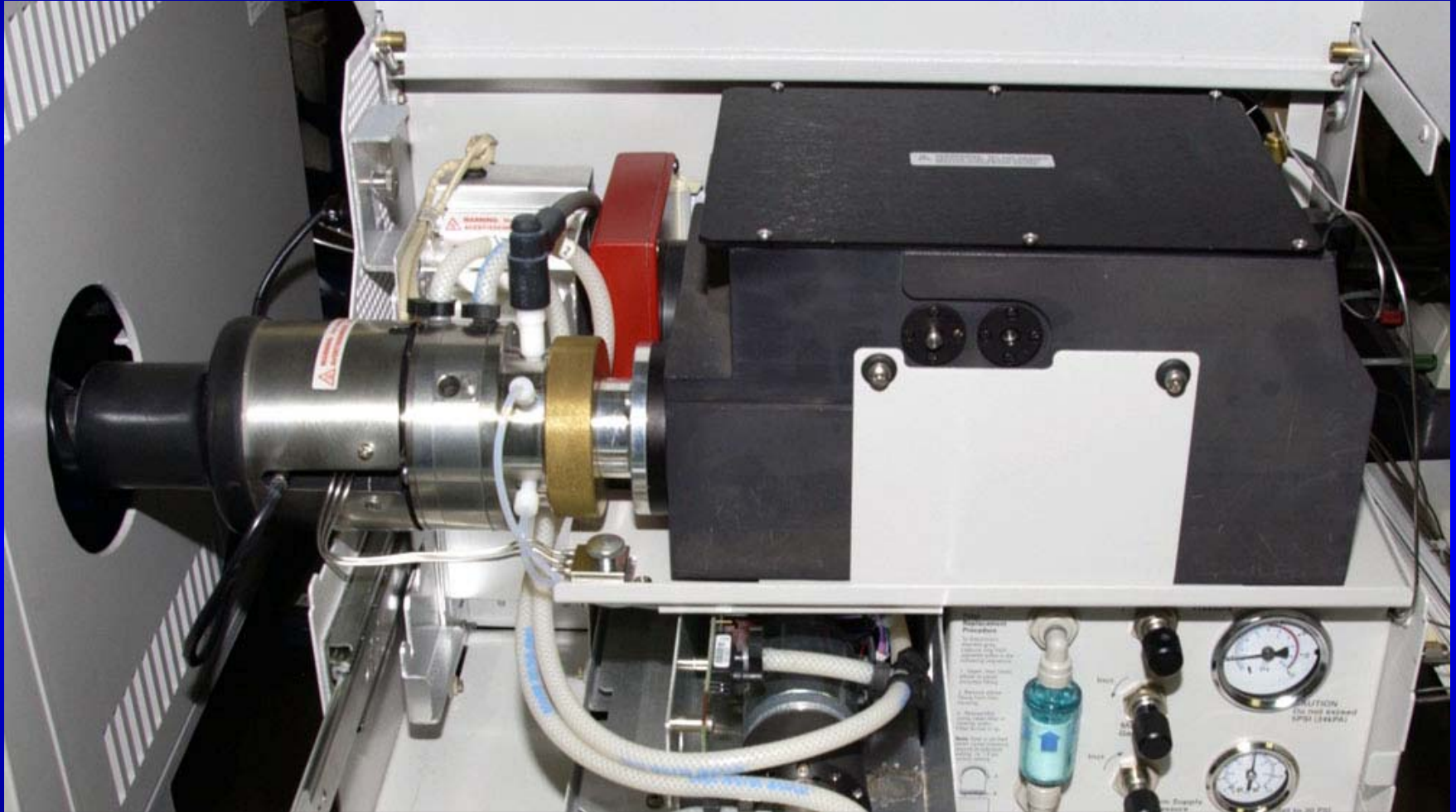
sjhein@diabloanalytical.com

www.diabloanalytical.com



Diablo Analytical, Inc.

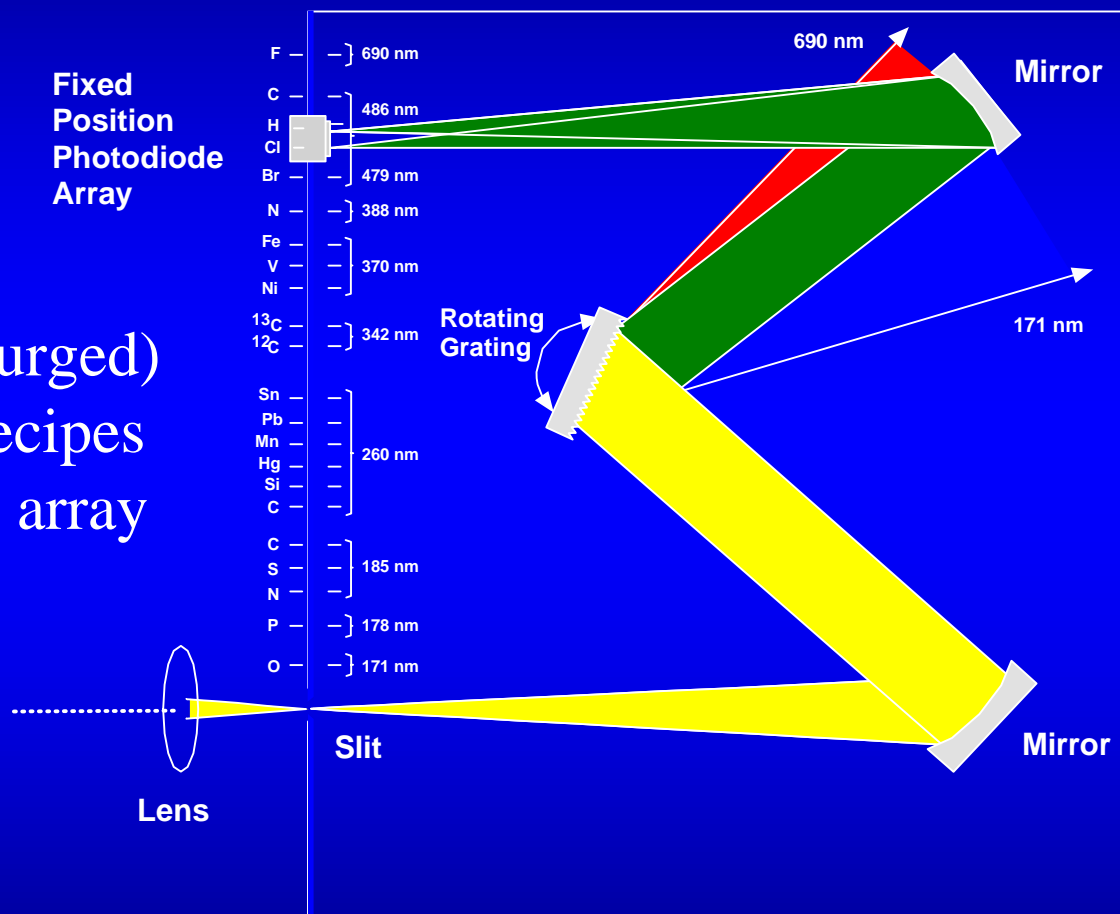
Agilent / JAS Atomic Emission Detector for Gas Chromatography



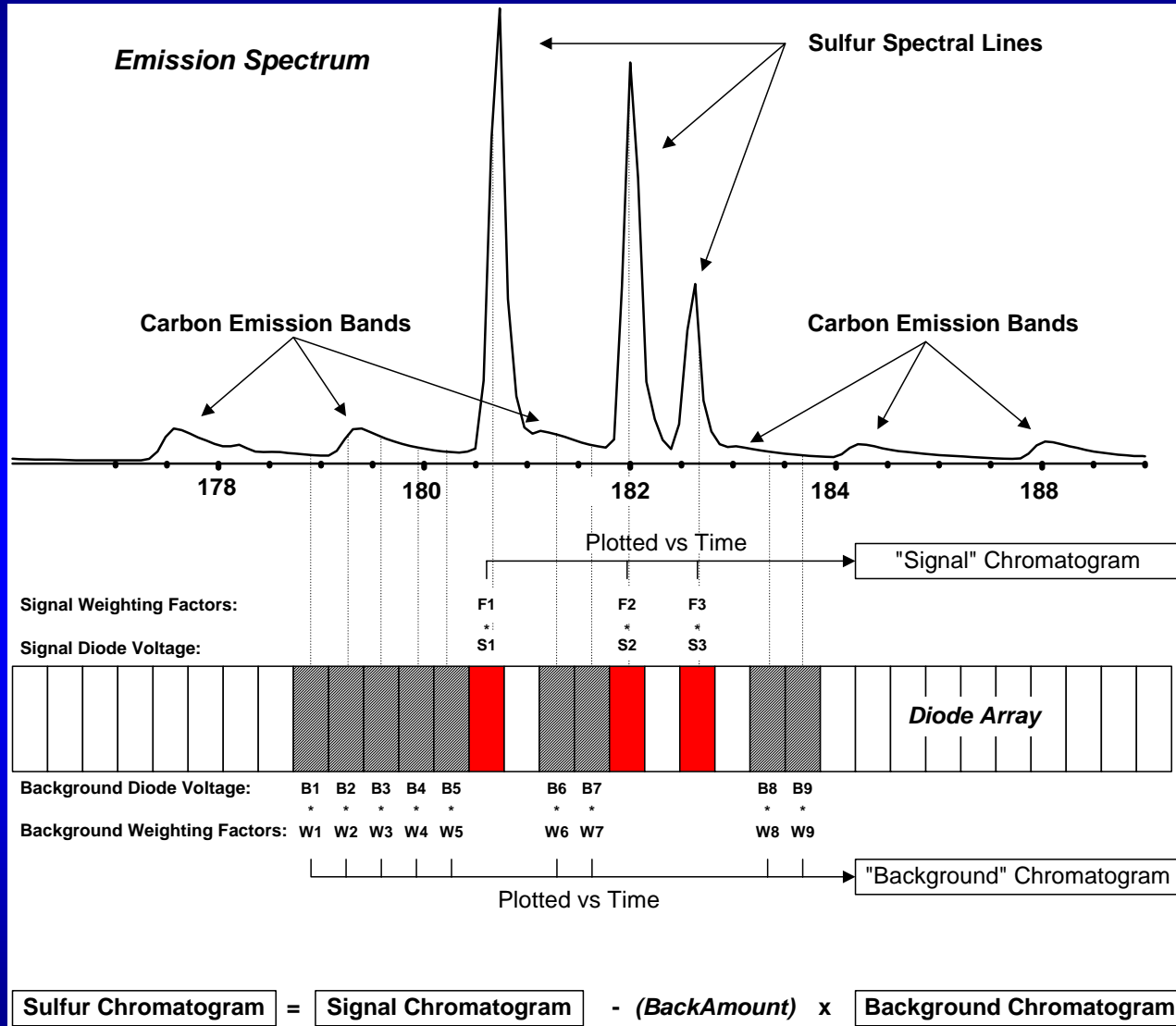
Diablo Analytical, Inc.

AED Spectrometer and Diode Array

- ~170 to 800 nm (N₂ Purged)
- 329 Diodes Used in Recipes
- 20-26 nm imaged onto array



AED Signal Generation



G2350A AED Standard* Recipes

| | | | | | |
|---|-----------------------------|-----------------------------|-------------------------------|------------------------|-----------------------------|
| Carbon 179, 193, 248, 264, 496, 834 | Hydrogen 486, 656 | Nitrogen 174, 388 | Oxygen 171 | Sulfur 181 | Chlorine 479, 837 |
| Bromine 478, 827 | Fluorine 690 | Iodine 183, 206 | Phosphorus 178, 186 | Boron 250 | Selenium 196 |
| Arsenic 189 | Germanium 265 | Lead 261, 406 | Manganese 259 | Mercury 254 | Silicon 252 |
| Tin 271, 301, 303, 326 | Iron 302 | Nickel 301 | Vanadium 292 | Antimony 218 | Tellurium 208 |

* Excludes stable isotope recipes



Diablo Analytical, Inc.

Why are Custom Recipes Needed?

- Add new element capability
- Extend existing element to alternate wavelength – compatibility with other recipes
- Re-optimize for sensitivity / selectivity / linearity
- Different background/matrix
 - All of the “normal” AED recipes were optimized for selectivity against *carbon* interference
 - Water in headspace GC
 - Silicon and Oxygen in Siloxanes
 - Nitrogen and/or oxygen in gas analysis



AED Recipe Creation

- HP 5921A AED
 - Simple recipes
 - Custom recipes could be created by the end user
 - Included as Part of AED “Pascal” ChemStation
- G2350A AED
 - Much more sophisticated recipe creation
 - Undocumented “Windows” GC ChemStation Recipe Creation Macro
 - Not distributed to end users



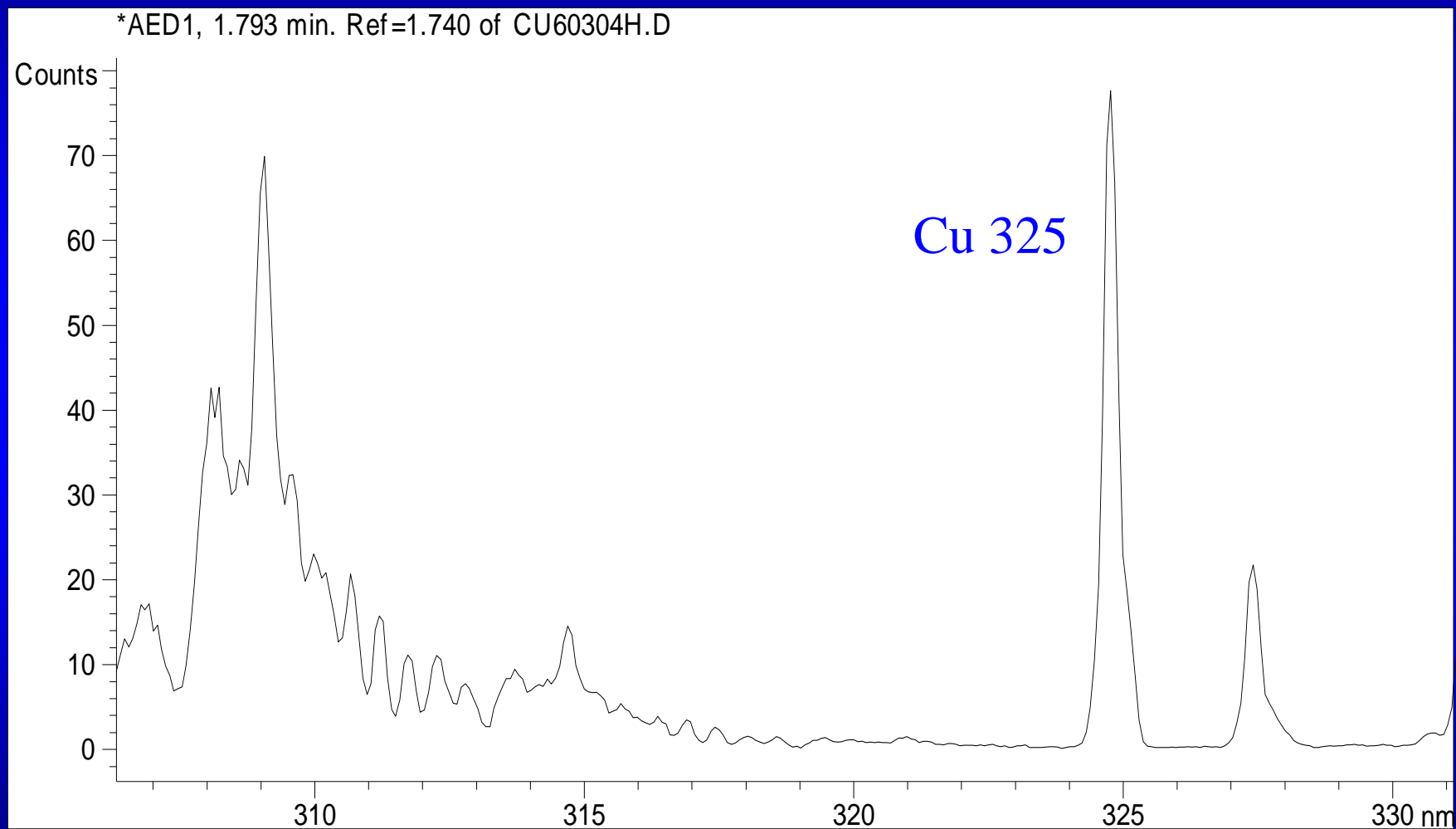
Example Custom Recipe

Copper 325

- Used Cu (II) Trifluoroacetoacetate metal complex as the element standard
- Used n-Paraffin mix (C10, C12, C14, C16) for interference peaks
- Selectivity optimized against Carbon interference (Hydrocarbon Application)

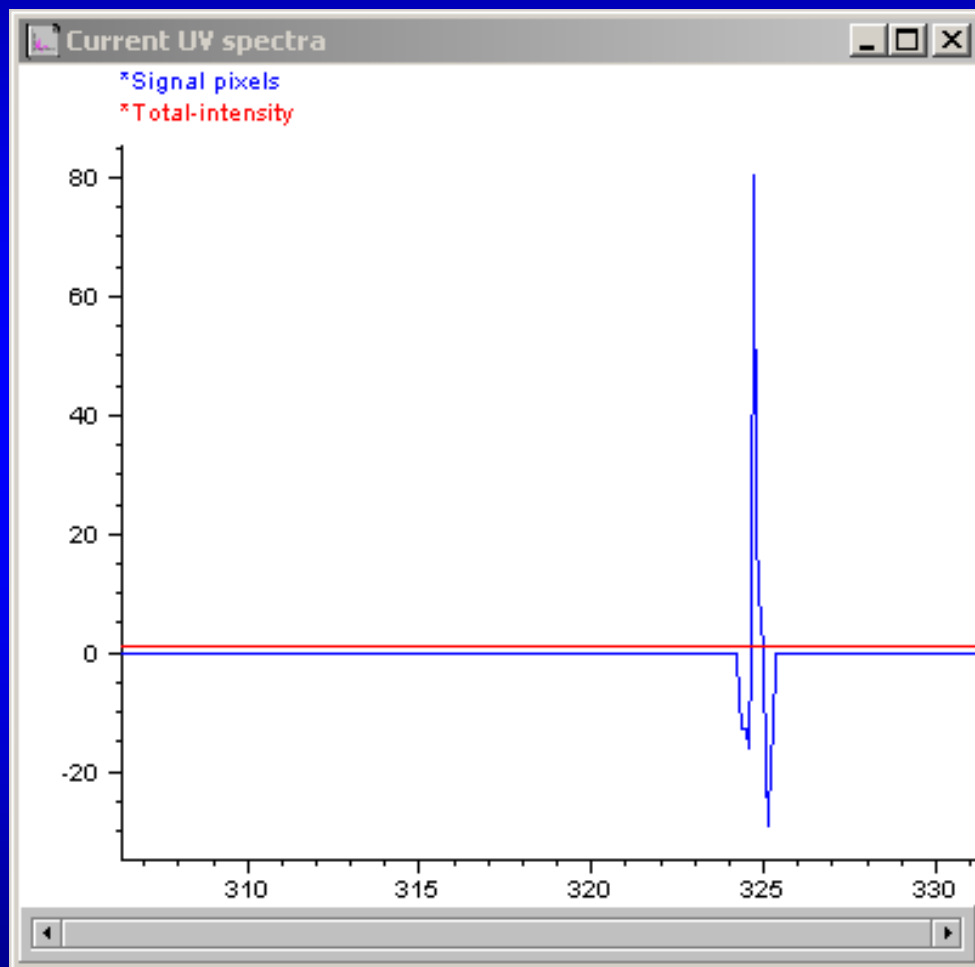


Spectrum at Cu TFA Ret. Time



Create the Recipe

Select and Optimize Signal and Background Diodes

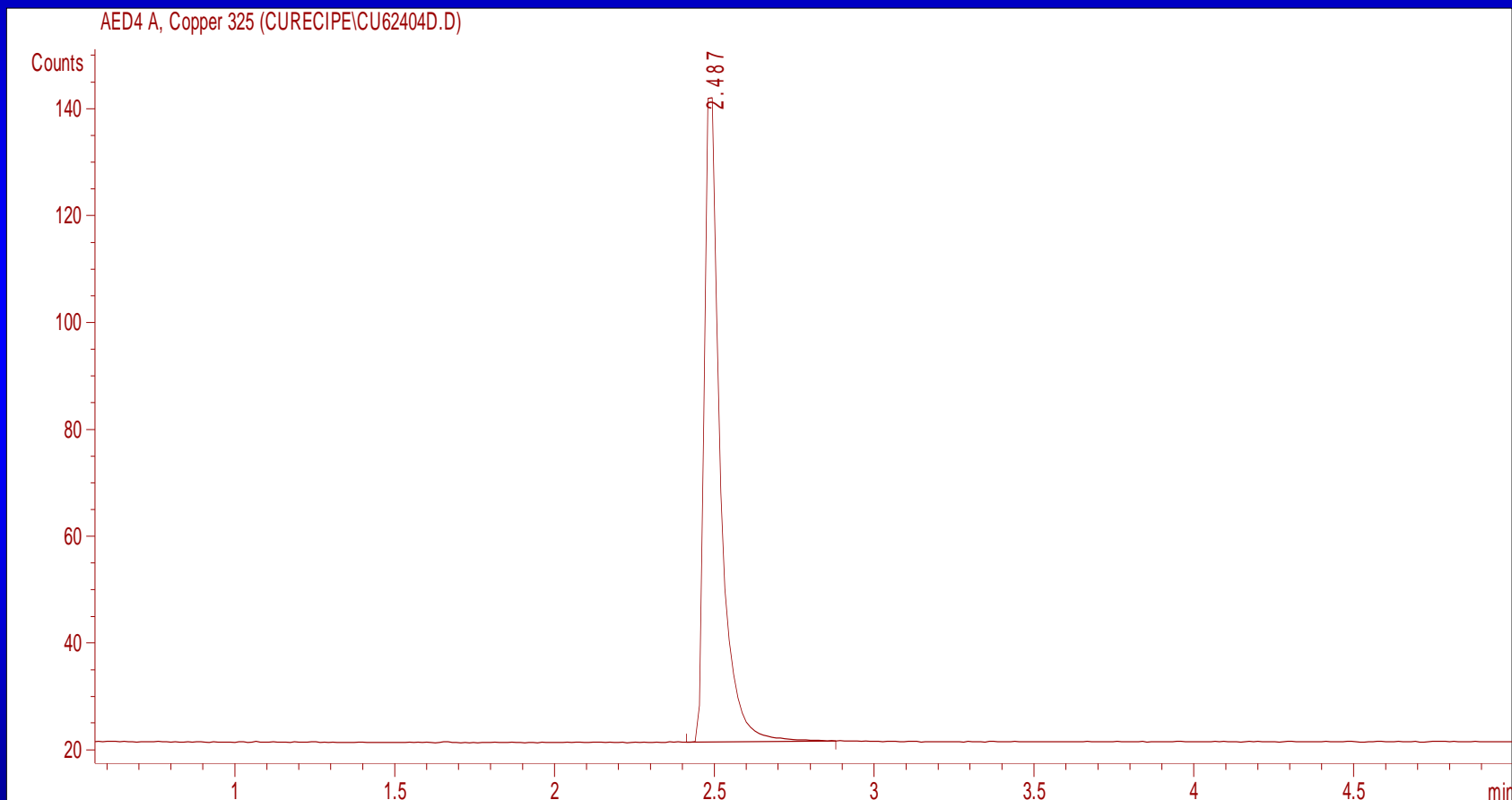


| Pixel | Wavelength | Factor |
|-------|------------|--------|
| 234 | 324.012 | 0.00 |
| 235 | 324.088 | 0.00 |
| 236 | 324.163 | 0.00 |
| 237 | 324.239 | 0.00 |
| 238 | 324.314 | -7.61 |
| 239 | 324.390 | -12.65 |
| 240 | 324.465 | -12.65 |
| 241 | 324.541 | -16.25 |
| 242 | 324.616 | 0.00 |
| 243 | 324.692 | 80.46 |
| 244 | 324.767 | 22.30 |
| 245 | 324.843 | 9.26 |
| 246 | 324.918 | 6.35 |
| 247 | 324.994 | 0.00 |
| 248 | 325.069 | -19.61 |
| 249 | 325.145 | -29.21 |
| 250 | 325.220 | -17.43 |
| 251 | 325.296 | -13.55 |
| 252 | 325.371 | 0.00 |
| 253 | 325.447 | 0.00 |
| 254 | 325.522 | 0.00 |
| 255 | 325.598 | 0.00 |



Copper 325 Chromatogram

Cu TFA Standard



Nobel Gas Applications

- Custom Noble Gas Recipes
 - Xenon 484
 - Argon 750
 - Krypton 760
 - Nitrogen 747
 - can be run with Ar 750 and Kr 760
- Selectivity optimized against Oxygen/Nitrogen interference, *not* Carbon

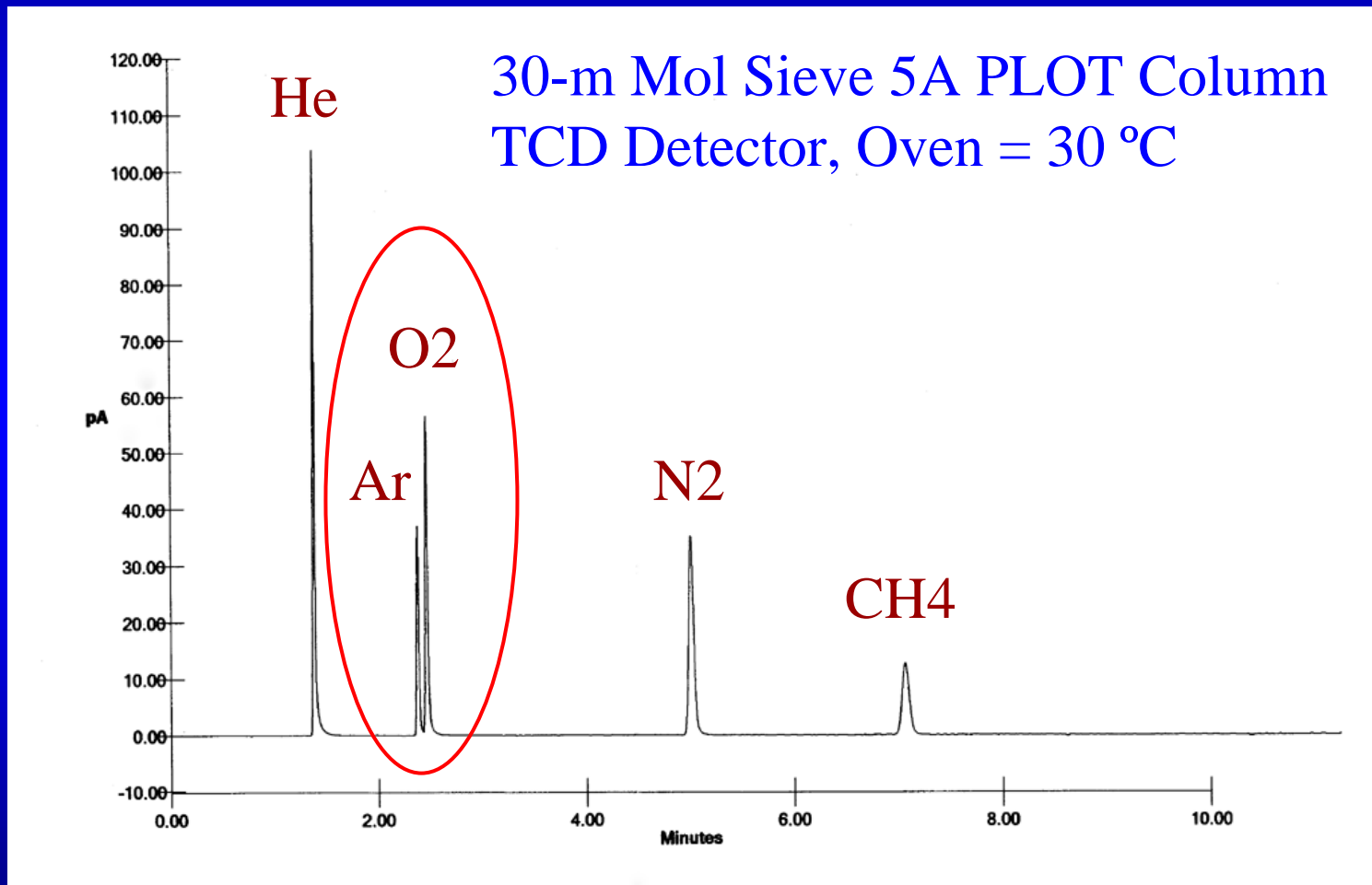


Determination of Ar in Samples Containing Oxygen

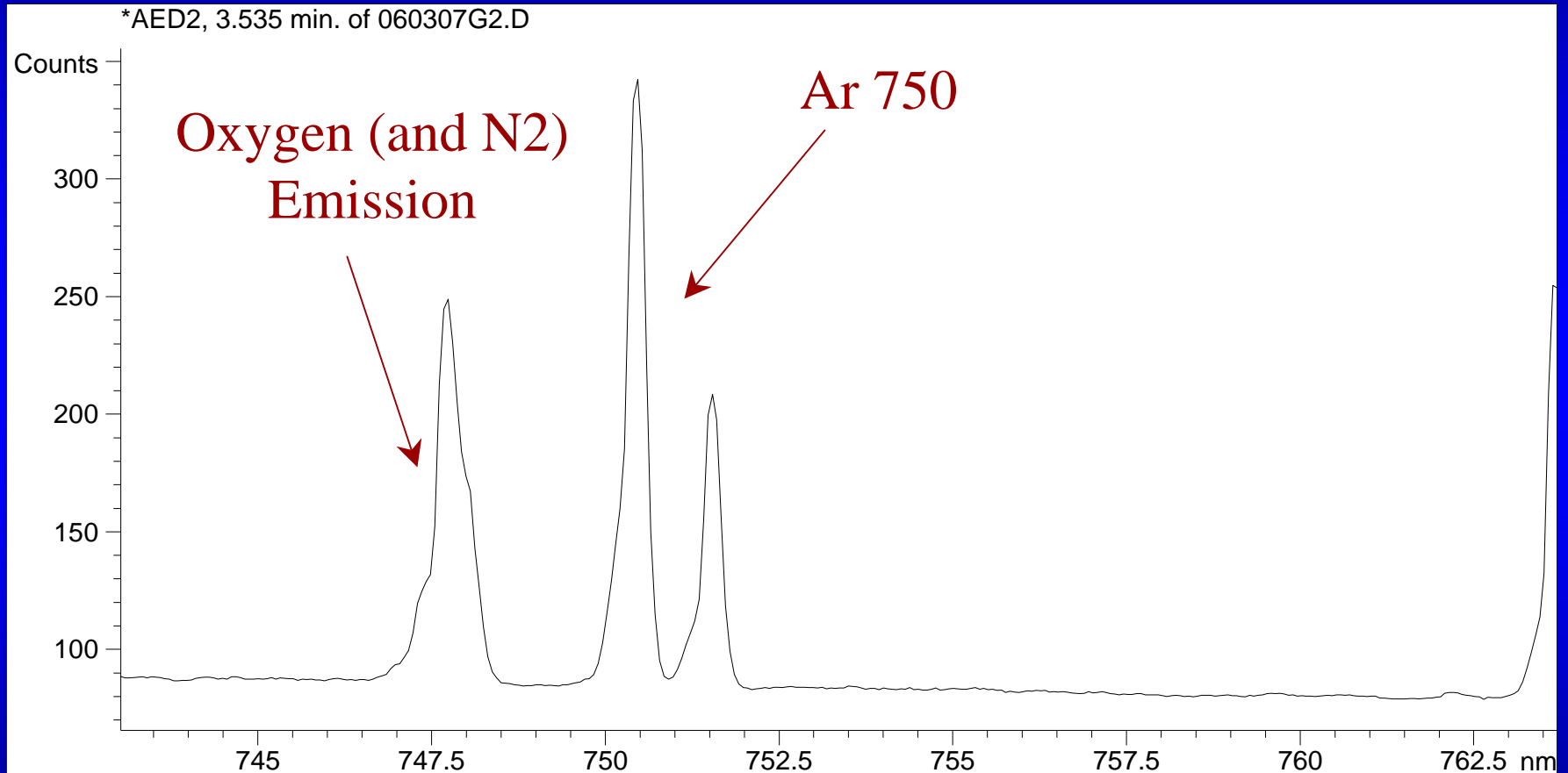
- Often done using non-selective detection with a TCD or PDID
 - Difficult GC separation on a Mol Sieve 5A column
 - May require sub-ambient oven temperature
- Alternative is to use the AED with Ar 750 recipe
 - Ar does not have to be separated from O₂
 - Use Oxygen reagent gas to reduce the impact of the Oxygen sample matrix



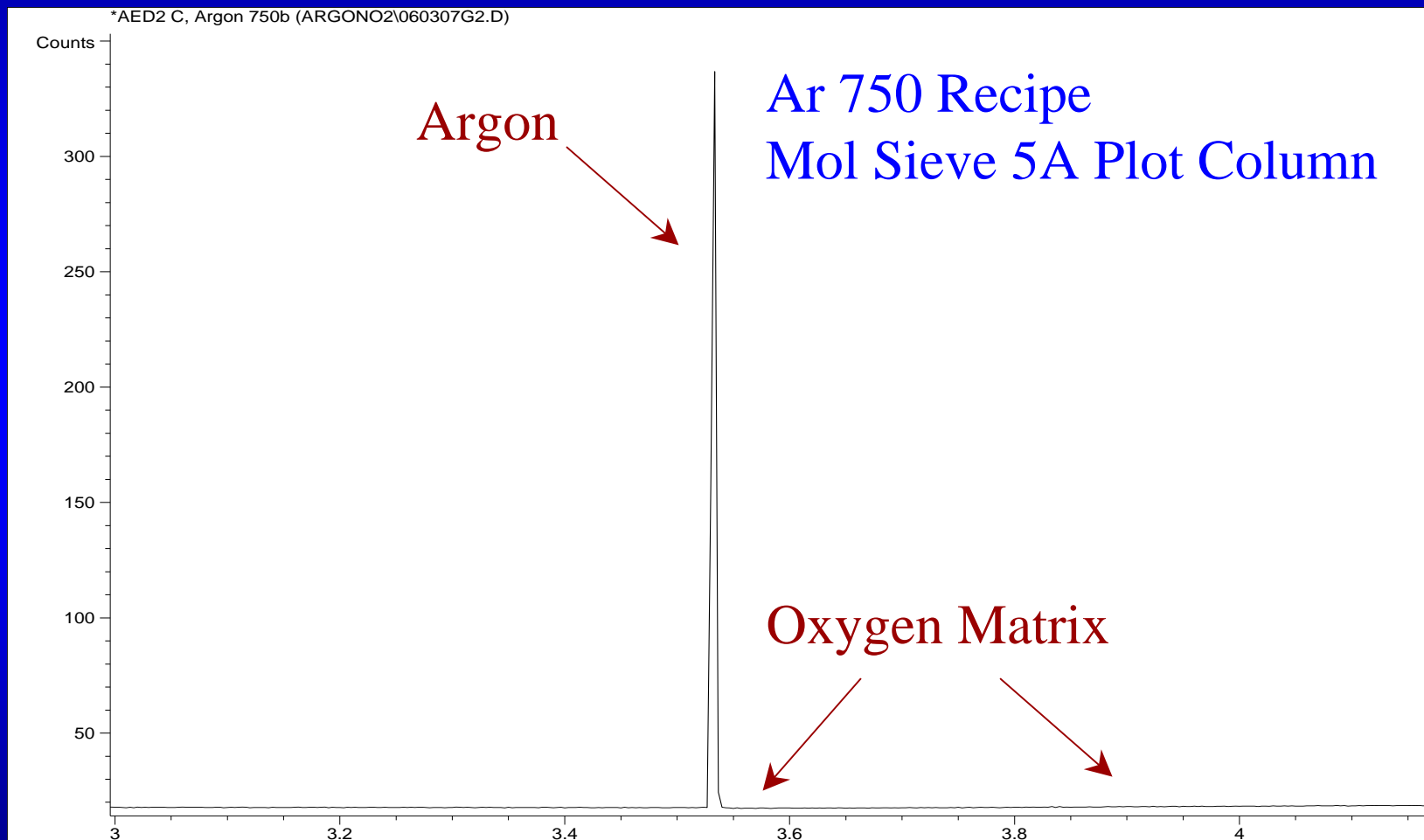
Example Mol Sieve 5A Chromatogram



Argon Spectrum



Determination of Argon in Oxygen with AED



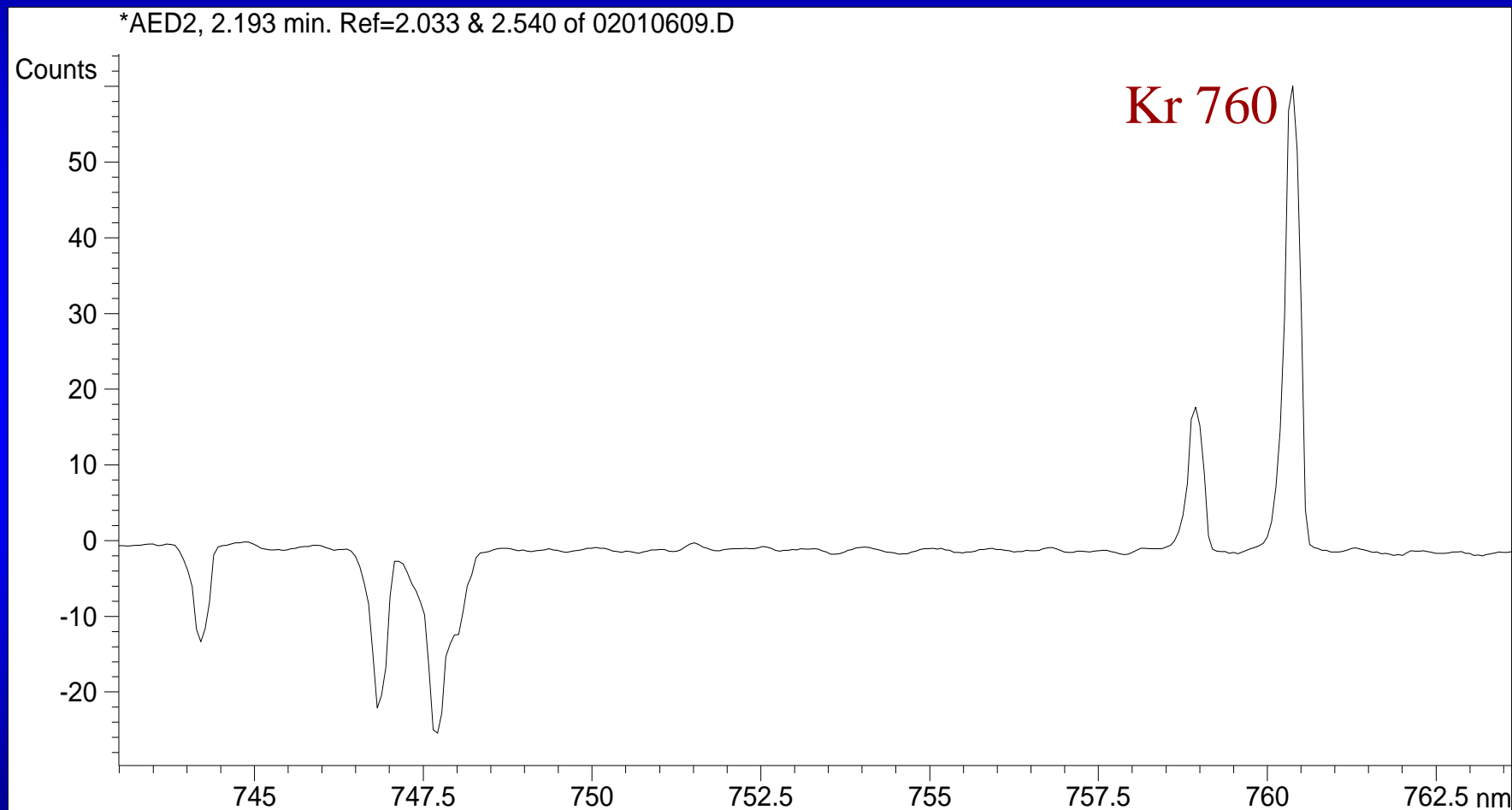
Distillation Application

Determination of ppm Xe and Kr in O₂

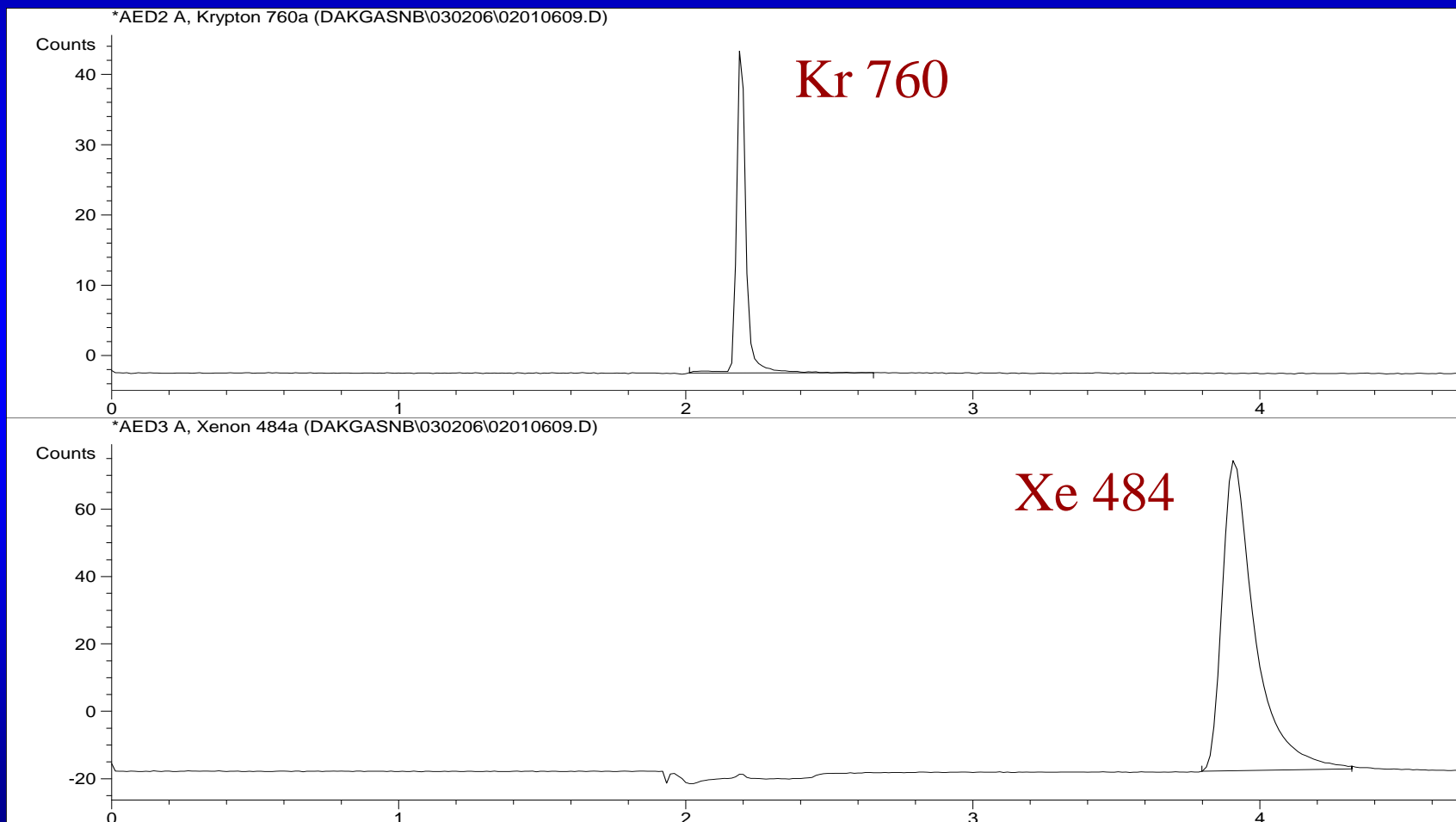
- Distillation Process
 - Separation of Xenon and Krypton from Oxygen and Argon
 - Oxygen and Argon – overhead
 - Xenon and Krypton - bottoms
 - Xenon and Krypton sold as product
- Kr / O₂ separation in the distillation column is critical
 - Requires determination of ppm levels of Kr and Xe in O₂



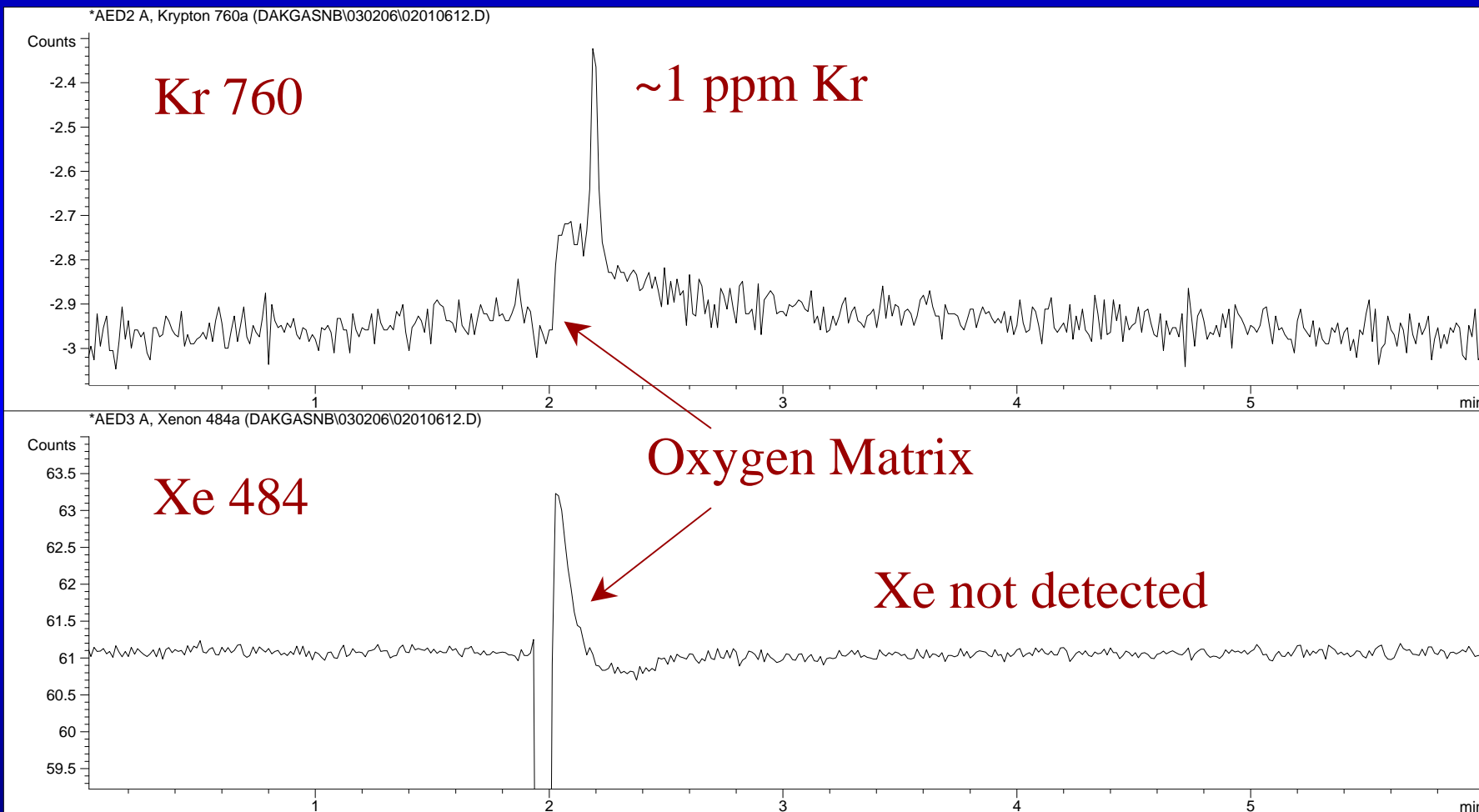
Example Spectrum - Krypton



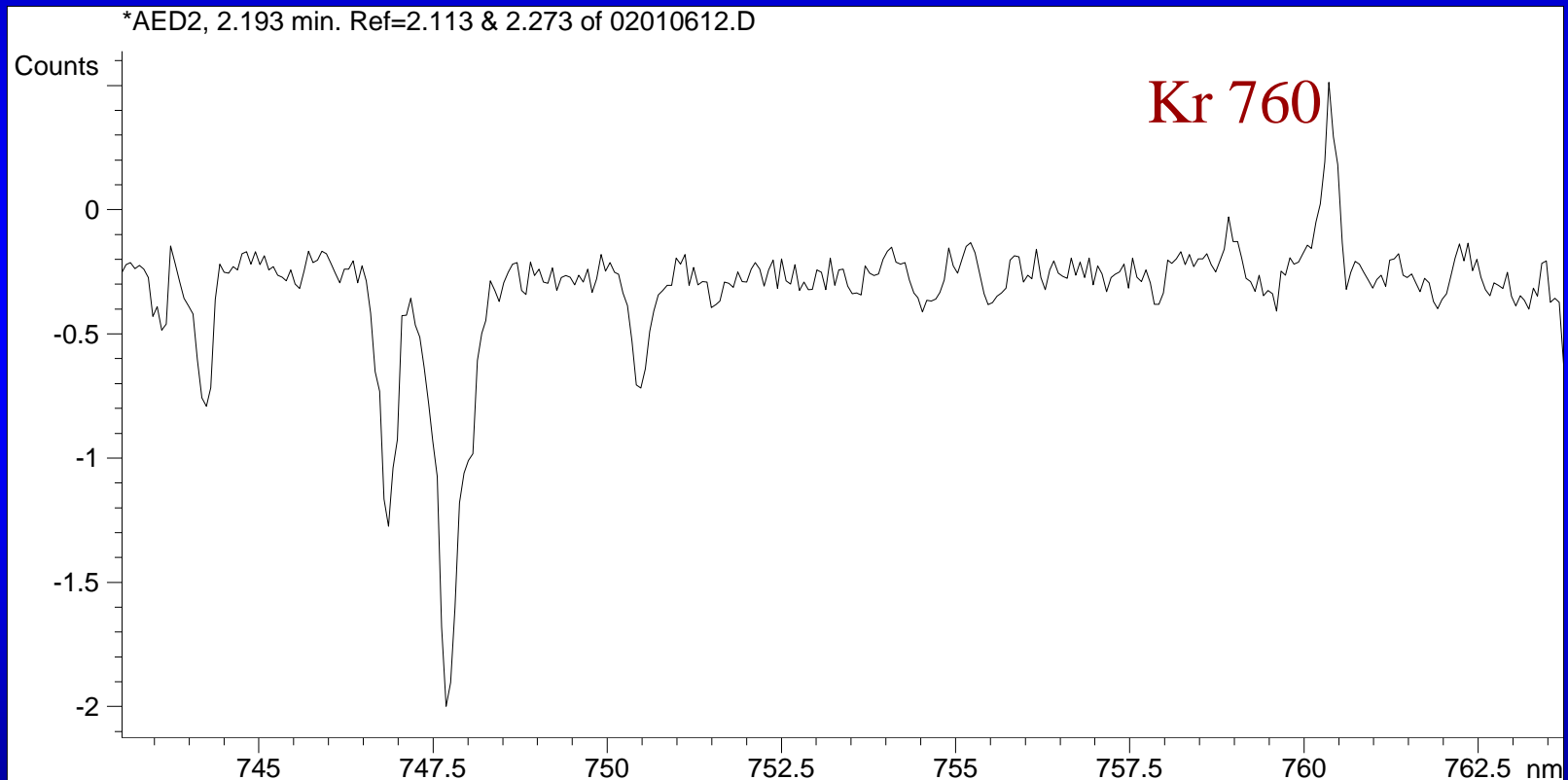
100 ppm Xe and Kr in O2 Standard Chromatograms



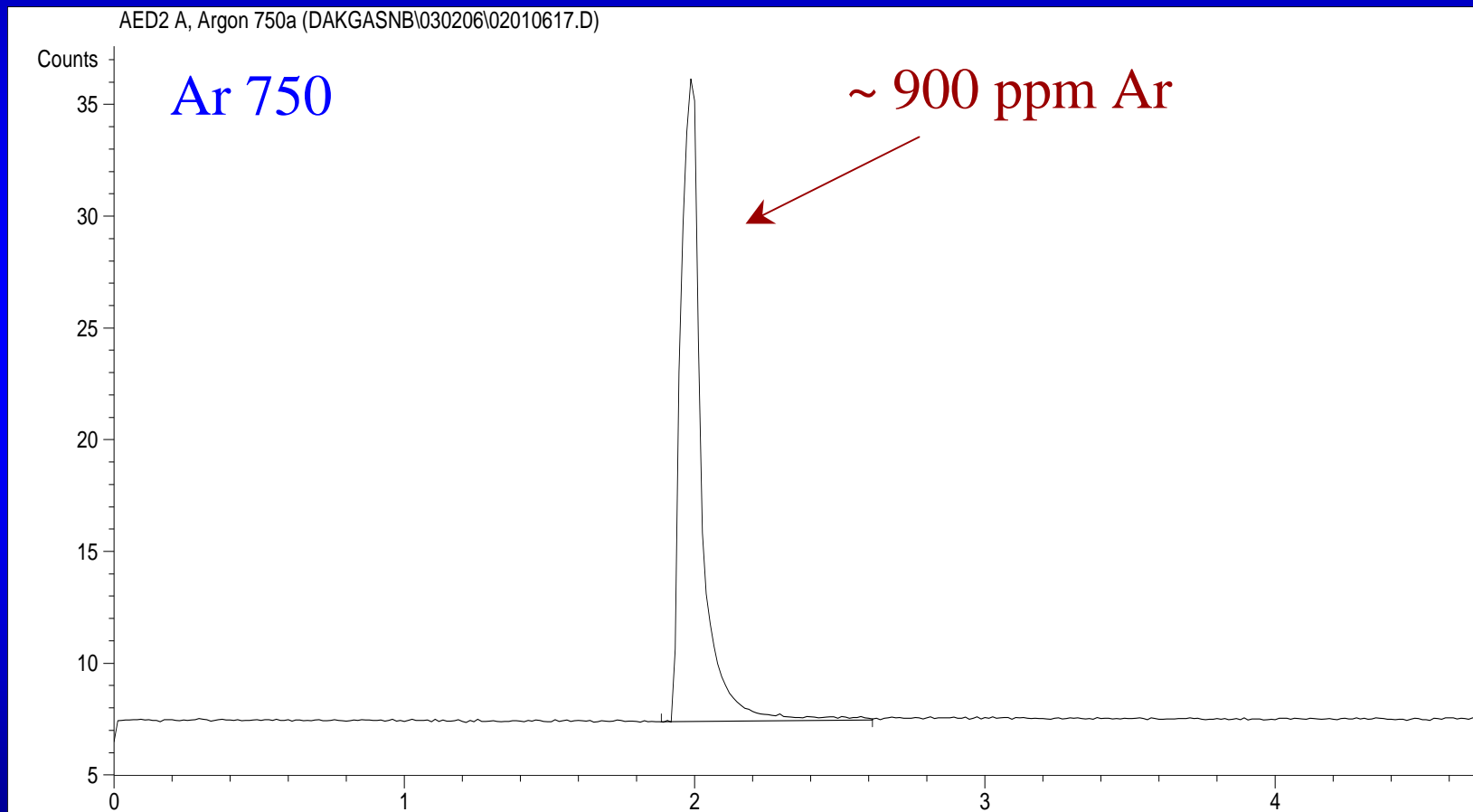
Distillation Overhead Sample Chromatograms



Spectrum of Krypton Peak in Overhead Sample



Distillation Overhead Sample Chromatogram

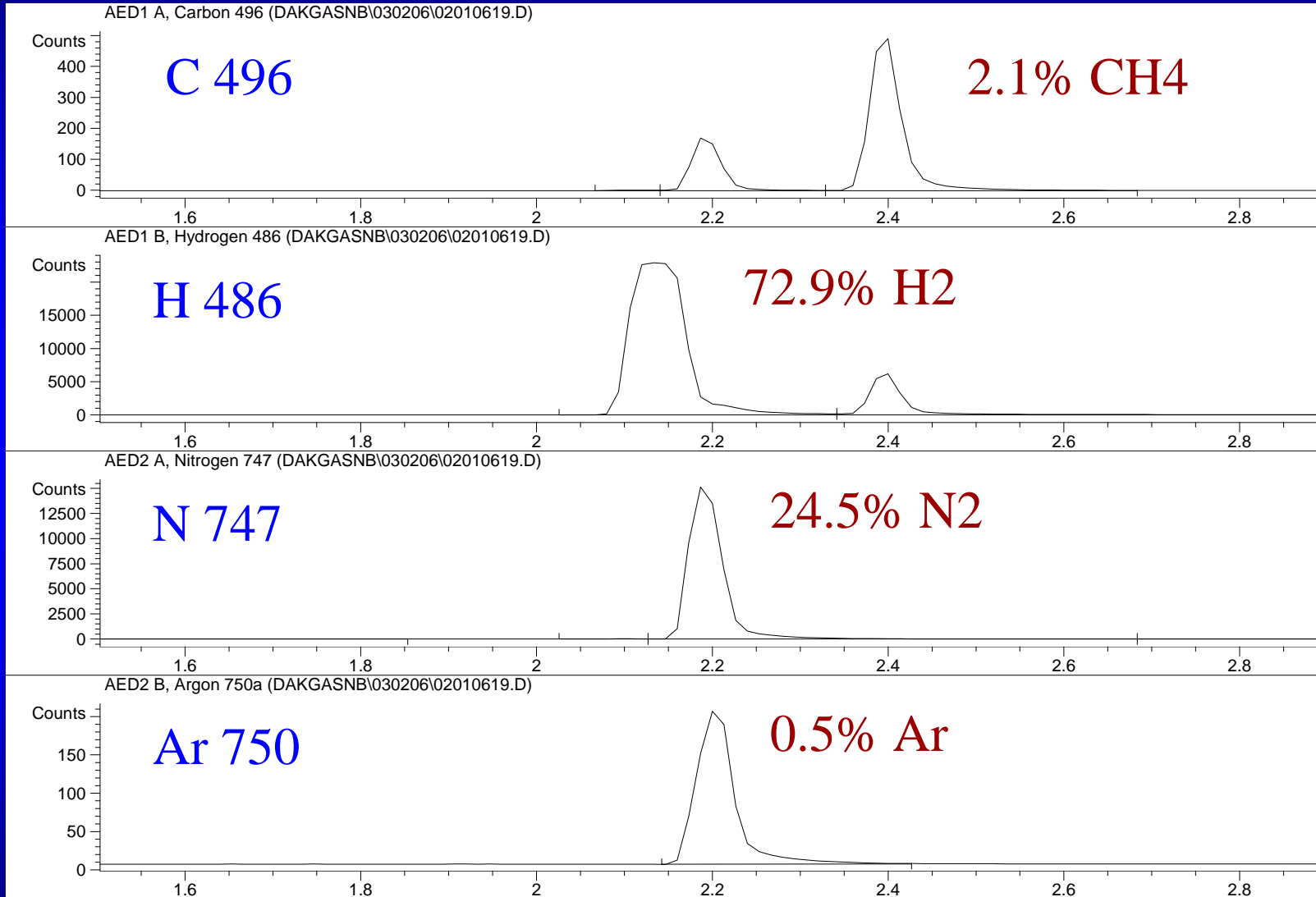


Fast Analysis of Ammonia Plant Process Streams for H₂, Ar, N₂, CH₄

- Selectivity of the AED allows determination of Ar in the presence of co-eluting N₂, O₂, and other components.



Fast Analysis with Carboxen Column



Conclusion

The ability to create custom recipes allows the AED to be extended into new application areas and can improve the performance of existing applications significantly.

Acknowledgements

- Dr. Peter Uden, University of Massachusetts
- Bruce Quimby and Paul Dryden, Agilent Technologies
- Dave Griffin, Dakota Gasification

